



MAC 25-4
25 Tonne Lifting Capacity
Pick & Carry Crane
Datasheet
Metric

MAC 25-4



Features: MAC 25-4

- ▶ 25 tonne at 1.41 m radius
- ▶ 1.8 tonne at 15.71 m radius
- ▶ 18 m maximum hook height
- ▶ Hook block (6 parts) capacity 25 tonne
- ▶ Single line 4.2 tonne

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KEY

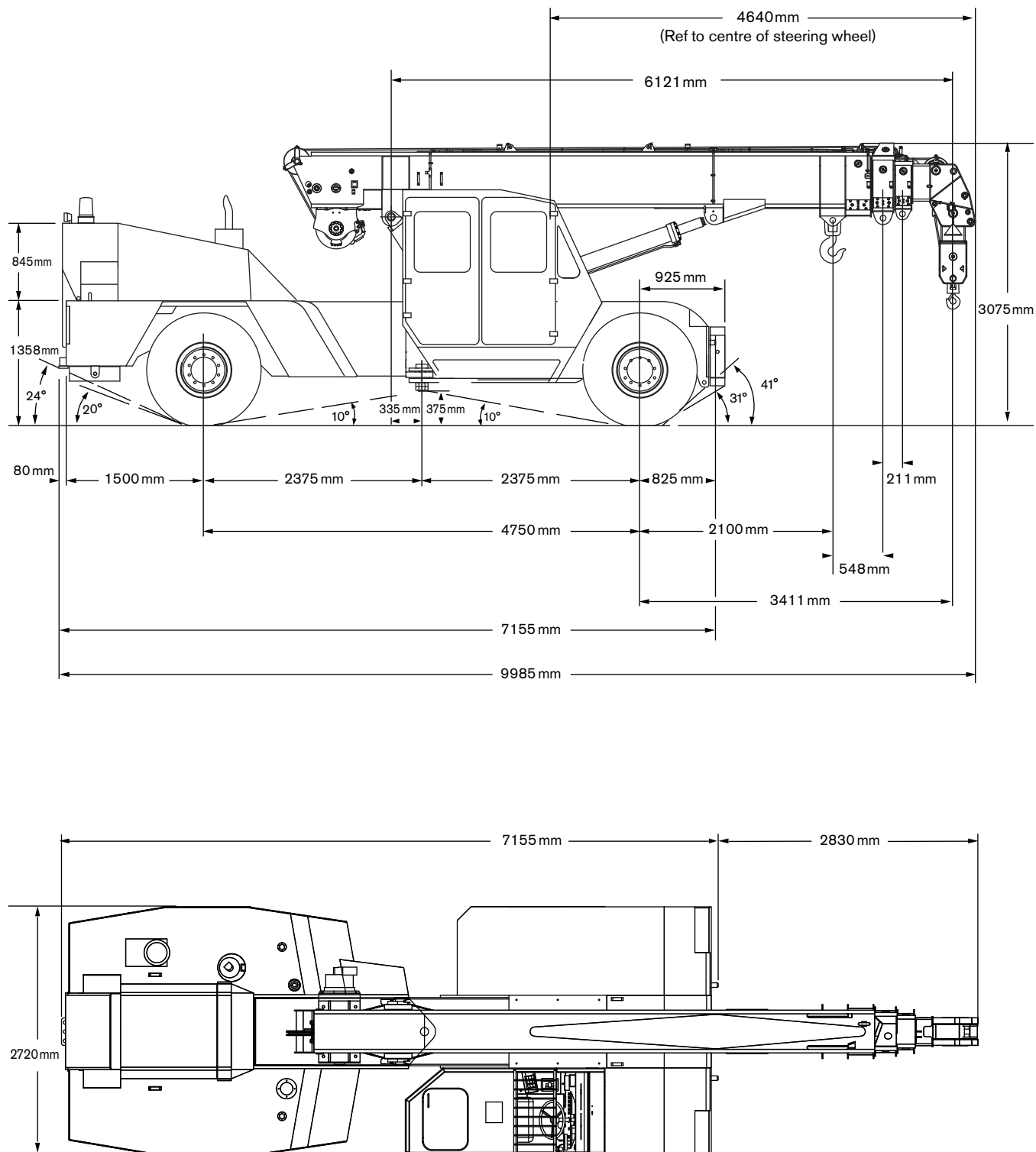
MAC 25-4

	Boom length		Speed
	Hook height		Slewing / Allowable slewing range
	Boom with jib		Crane / Crane in standard configuration
	Telescoping mode		Gradeability
	Boom elevation angle		Gross vehicle weight
	Working radius		Counterweight on front
	Hook and block		Counterweight on rear
	On rubber		Controls
	Main winch		Cab
	Winch speed		Air conditioning / Cab heating
	Engine		Operator aids / Load limiter / Load indicator
	Transmission		Rope – Standard / Optional
	Hydraulics		Rope diameter
	Steering		Rope length
	Tyres		Maximum line pull

DIMENSIONS

MAC 25-4

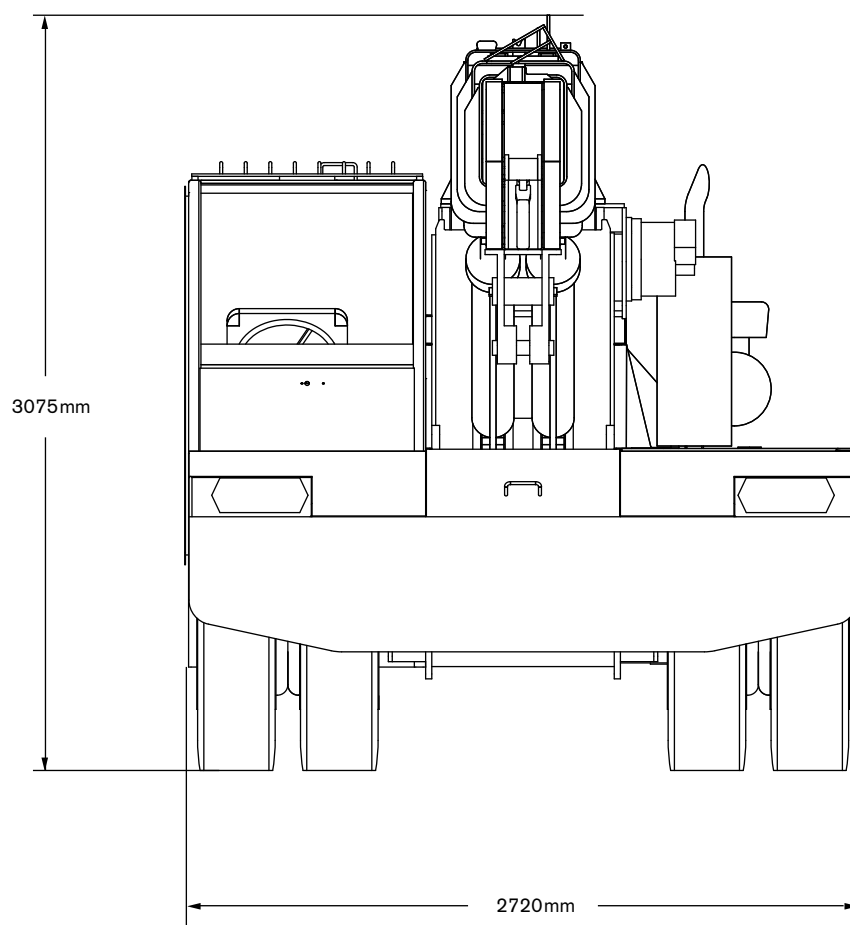
Crane Dimensions



DIMENSIONS

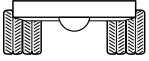
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Crane Dimensions

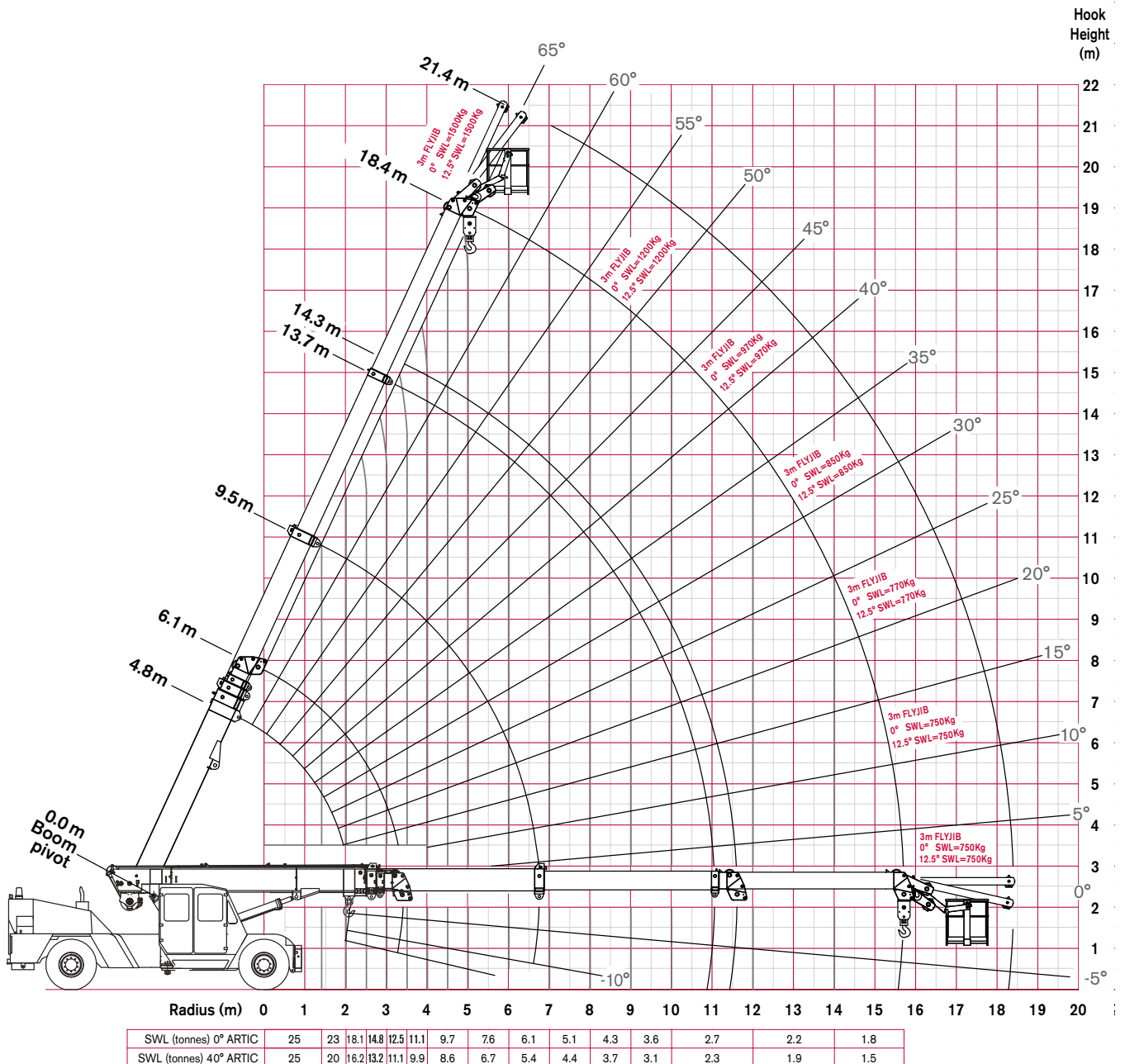


RADIUS LOAD CHART

MAC 25-4

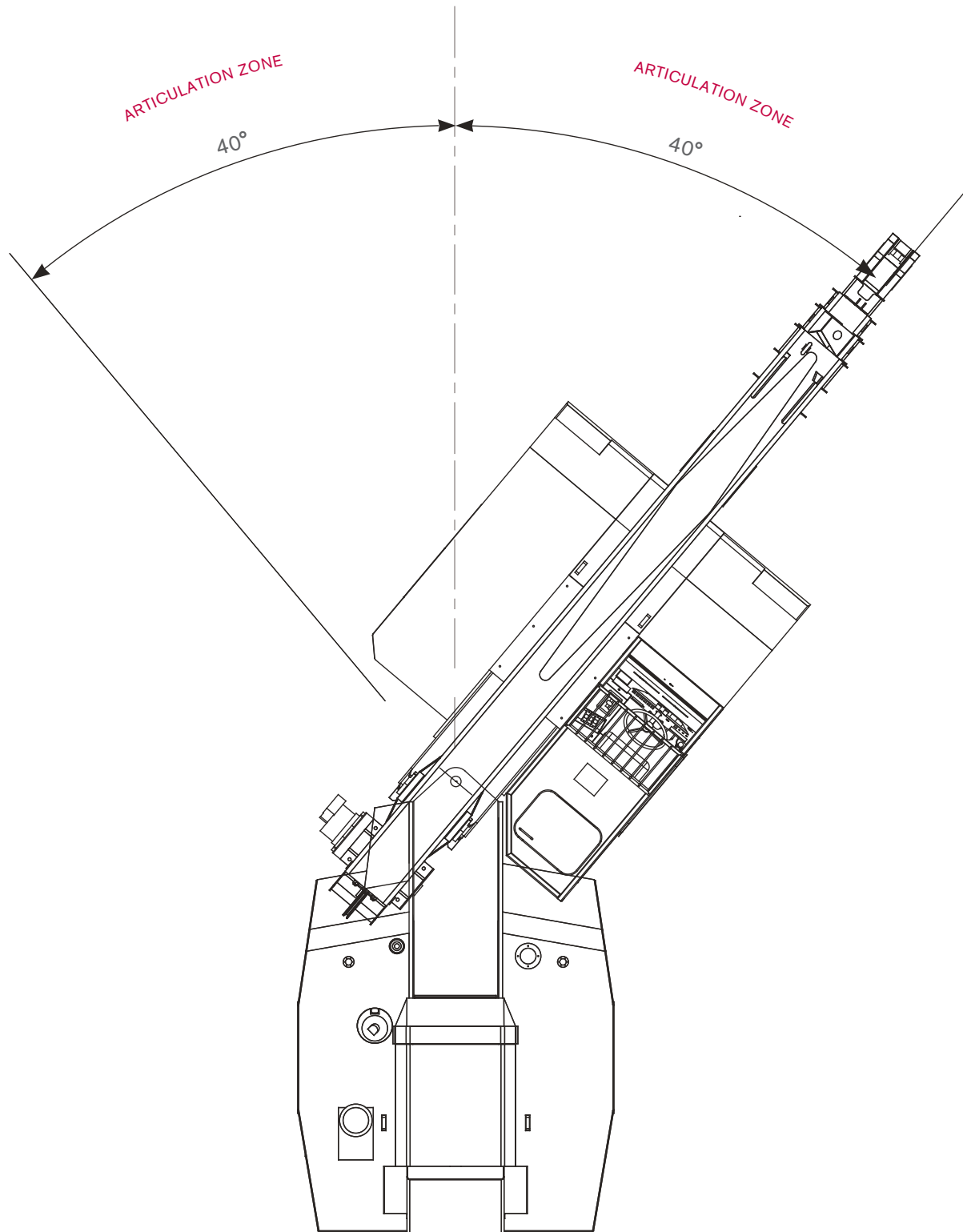


Pick & Carry 0.4 m/s (1.44 km/h); On rubber 66.6%



AREA OF OPERATION

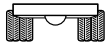
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LOAD CHART

MAC 25-4

Fallblock, Front Counterweight, 3rd Boom Retracted



Pick & Carry 0.4 m/s (1.44 km/h); On rubber 66.6%



6.1–14.0 m

AS 1418.5

m	Boom Length (m)													m
	6.1	6.5	7.0	7.5	8.0	8.5	9.0	9.5	10.0	11.0	12.0	13.0	14.0	
kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	
1.4	24000	23950	23950	23950	23900	23900	23550							1.4
	23450	23450	23400	23400	23350	23350	23350							
	49°	52°	56°	58°	61°	63°	65°							
2.0	20100	20050	20050	20000	19950	19950	19900	19850	19850					2.0
	18050	18000	17950	17900	17900	17850	17850	17800	17800					
	41°	45°	49°	52°	55°	58°	60°	62°	64°					
2.5	15800	15750	15750	15700	15700	15650	15650	15600	15600	15550				2.5
	15100	15100	15050	15050	15000	15000	14950	14950	14950	14900				
	14150	14100	14100	14050	14050	14000	13950	13950	13950	13900				
3.0	12900	12900	12850	12850	12850	12800	12800	12750	12750	12700	12700			3.0
	12350	12350	12300	12300	12300	12250	12250	12200	12200	12150	12150			
	11500	11500	11500	11450	11450	11400	11400	11350	11350	11300	11300			
3.5	10850	10800	10800	10800	10800	10750	10750	10750	10700	10700	10650	10650		3.5
	10350	10350	10350	10350	10300	10300	10300	10250	10250	10200	10200	10200		
	9650	9650	9650	9600	9600	9600	9550	9550	9550	9500	9500	9100		
4.0	(3.5)	19°	28°	35°	40°	44°	47°	50°	53°	57°	61°	63°		4.0
		9600	9250	9250	9250	9250	9250	9200	9200	9150	9150	9150	9100	
		9200	8850	8850	8850	8850	8800	8800	8800	8750	8750	8700	8700	
5.0		8550	8250	8250	8200	8200	8200	8200	8150	8150	8100	8050	8150	5.0
		(3.9)	18°	27°	34°	39°	43°	46°	49°	54°	58°	61°	63°	
			8300	7300	7100	7100	7100	7050	7050	7050	7000	7000	7000	
6.0			7950	6950	6750	6750	6750	6750	6750	6700	6700	6700	6650	6.0
			7350	6450	6250	6250	6250	6250	6250	6200	6200	6200	6050	
			(4.4)	(4.9)	17°	26°	32°	37°	40°	46°	51°	55°	58°	
7.0					6450	5750	5650	5650	5650	5600	5600	5600	5600	7.0
					6150	5500	5350	5350	5350	5350	5350	5300	5300	
					5700	5050	4950	4950	4950	4950	4900	4900	4900	
8.0					(5.4)	(5.9)	16°	24°	30°	38°	44°	49°	53°	8.0
							5200	4700	4600	4600	4600	4600	4550	
							4950	4450	4350	4350	4350	4350	4350	
9.0							4550	4100	4000	4000	4000	4000	3950	9.0
							(6.4)	(6.9)	15°	29°	37°	42°	47°	
									4250	3800	3800	3800	3800	
10									4050	3600	3600	3600	3600	10
									3700	3300	3300	3300	3300	
									(7.4)	14°	27°	35°	41°	
11										3550	3200	3200	3200	11
										3350	3050	3050	3000	
										3050	2750	2750	2750	
12										(8.4)	14°	26°	34°	12
											3000	2750	2750	
											2850	2550	2550	
13											2550	2300	2300	13
											(9.4)	13°	25°	
												2550	2350	
14												2400	2200	14
												2150	1950	
												(10.4)	13°	
15													2200	15
													2050	
													1850	
16													(11.4)	16

- RC (kg) at 0° articulation
- RC (kg) at 25° articulation
- RC (kg) at 40° articulation
- Boom angle
- Radius at 0° boom angle
- Loads above red line are structural

Notes to lifting capacity

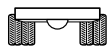
Lifting capacities do not exceed 66.6% of tipping load. Weight of hook blocks and slings is part of the load, and is to be deducted from the capacity ratings. Consult Rated Capacity Manual for further details.

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LOAD CHART

MAC 25-4

Fallblock, Front Counterweight, 3rd Boom Extending





Pick & Carry 0.4 m/s (1.44 km/h);
On rubber 66.6%



15.0–18.42 m

AS 1418.5

	Boom Length (m)				
	15.0	16.0	17.0	18.4	
m	kg	kg	kg	kg	m
1.4					1.4
2.0					2.0
2.5					2.5
3.0					3.0
3.5					3.5
4.0					4.0
5.0	7050	7150	7250		5.0
	6750	6800	6900		
	5800	5500	5350		
	61°	63°	65°		
6.0	5650	5700	5800	5900	6.0
	5350	5450	5500	5600	
	4850	4700	4550	4350	
	56°	59°	61°	64°	
7.0	4600	4700	4800	4850	7.0
	4400	4450	4550	4650	
	4050	4050	3950	3800	
	51°	54°	57°	60°	
8.0	3850	3950	4000	4100	8.0
	3650	3750	3800	3900	
	3350	3450	3450	3350	
	45°	49°	52°	56°	
9.0	3250	3350	3400	3500	9.0
	3100	3150	3250	3300	
	2800	2900	2950	2950	
	39°	44°	47°	52°	
10	2800	2850	2950	3000	10
	2600	2700	2750	2850	
	2400	2450	2500	2600	
	33°	38°	42°	47°	
11	2400	2500	2550	2650	11
	2250	2350	2400	2500	
	2000	2100	2150	2250	
	24°	32°	37°	43°	
12	2050	2150	2200	2300	12
	1900	2000	2100	2150	
	1700	1800	1850	1950	
	12°	24°	31°	38°	
13	1950	1850	1950	2000	13
	1800	1750	1800	1900	
	1600	1550	1600	1700	
	(12.4)	12°	23°	32°	
14		1750	1700	1800	14
		1450	1400	1500	
		(13.4)	12°	25°	
15			1600	1550	15
			1300	1300	
			(14.4)	17°	
15.71				1400	15.71
				1150	
				(15.8)	

- RC (kg) at 0° articulation
- RC (kg) at 25° articulation
- RC (kg) at 40° articulation
- Boom angle
- Radius at 0° boom angle
- Loads above red line are structural

Notes to lifting capacity

Lifting capacities do not exceed 66.6% of tipping load.

Weight of hook blocks and slings is part of the load, and is to be deducted from the capacity ratings.

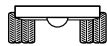
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LOAD CHART

MAC 25-4

Fallblock, Rear Counterweight, Third Boom Retracted



Pick & Carry 0.4 m/s (1.44 km/h); On rubber 66.6%



6.1–14.0 m

AS 1418.5

m	Boom Length (m)													m
	6.1	6.5	7.0	7.5	8.0	8.5	9.0	9.5	10.0	11.0	12.0	13.0	14.0	
kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	kg	
1.4	25000	25000	25000	2500	24500	23950	23550							1.4
	24800	24800	24800	24750	24550	24000	23600							
	49°	52°	56°	58°	61°	63°	65°							
2.0	22950	22950	22900	22900	22850	22800	22800	22750	22750					2.0
	20550	20550	20500	20450	20450	20400	20350	20350	20300					
	41°	45°	49°	52°	55°	58°	60°	62°	64°					
2.5	18100	18100	18050	18000	18000	17950	17950	17900	17900	17850				2.5
	17300	17300	17250	17250	17200	17200	17150	17150	17150	17100				
	16150	16150	16100	16100	16050	16050	16000	16000	15950	15100				
	33°	38°	43°	47°	51°	54°	56°	58°	60°	64°				
3.0	14800	14800	14800	14800	14750	14750	14700	14700	14700	14650	14550			3.0
	14200	14150	14150	14150	14100	14100	14050	14050	14050	14000	13450			
	13200	13200	13200	13150	13150	13100	13100	13100	13050	12650	11450			
	22°	30°	36°	41°	46°	49°	52°	54°	57°	60°	64°			
3.5	12500	12450	12450	12450	12450	12400	12400	12400	12350	12350	12300	12300		3.5
	11950	11900	11900	11900	11900	11850	11850	11850	11800	11800	11750	11600		
	11100	11100	11100	11050	11050	11050	11000	11000	11000	10850	9900	9100		
	(3.5)	19°	28°	35°	40°	44°	47°	50°	53°	57°	61°	63°		
4.0		11100	10700	10700	10700	10700	10650	10650	10650	10600	10600	10600	10550	4.0
		10600	10200	10200	10200	10200	10200	10150	10150	10150	10100	10100	10100	
		9850	9500	9500	9500	9500	9450	9450	9450	9400	8750	8050	9400	
		(3.9)	18°	27°	34°	39°	43°	46°	49°	54°	58°	61°	63°	
5.0			9650	8500	8250	8250	8250	8250	8200	8200	8200	8150	8150	5.0
			9200	8100	7850	7850	7850	7850	7850	7800	7800	7800	7750	
			8500	7500	7250	7250	7250	7250	7250	7250	7050	6500	6100	
			(4.4)	(4.9)	17°	26°	32°	37°	40°	46°	51°	55°	58°	
6.0					7550	6750	6600	6600	6600	6600	6550	6550	6550	6.0
					7200	6450	6250	6250	6250	6250	6250	6250	6200	
					6650	5950	5800	5800	5800	5800	5750	5450	5100	
					(5.4)	(5.9)	16°	24°	30°	38°	44°	49°	53°	
7.0							6100	5550	5400	5400	5400	5400	5400	7.0
							5800	5250	5150	5150	5150	5100	5100	
							5350	4850	4750	4750	4700	4700	4350	
							(6.4)	(6.9)	15°	29°	37°	42°	47°	
8.0									5050	4550	4550	4550	4550	8.0
									4800	4300	4300	4300	4300	
									4400	3950	3950	3950	3850	
									(7.4)	14°	27°	35°	41°	
9.0										4250	3850	3850	3850	9.0
										4000	3650	3650	3650	
										3650	3300	3300	3300	
										(8.4)	14°	26°	34°	
10											3600	3300	3300	10
											3400	3100	3100	
											3100	2800	2800	
											(9.4)	13°	25°	
11												3100	2850	11
												2950	2700	
												2650	2400	
												(10.4)	13°	
12													2700	12
													2550	
													2250	
													(11.4)	

- RC (kg) at 0° articulation
- RC (kg) at 25° articulation
- RC (kg) at 40° articulation
- Boom angle
- Radius at 0° boom angle
- Loads above red line are structural

Notes to lifting capacity

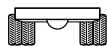
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LOAD CHART

MAC 25-4

Fallblock, Rear Counterweight, Third Boom Extending





Pick & Carry 0.4 m/s (1.44 km/h);
On rubber 66.6%



15.0–18.42 m

AS 1418.5

	Boom Length (m)				
	15.0	16.0	17.0	18.4	
m	kg	kg	kg	kg	m
1.4					1.4
2.0					2.0
2.5					2.5
3.0					3.0
3.5					3.5
4.0					4.0
5.0	8200	8300	8400		5.0
	7850	7900	7950		
	5800	5600	5400		
	61°	63°	65°		
6.0	6600	6700	6750	6850	6.0
	6300	6350	6450	6400	
	4850	4700	4550	4400	
	56°	59°	61°	64°	
7.0	5450	5550	5600	5700	7.0
	5150	5250	5350	5400	
	4200	4050	3950	3800	
	51°	54°	57°	60°	
8.0	4600	4650	4750	4800	8.0
	4350	4400	4500	4600	
	3650	3550	3450	3350	
	45°	49°	52°	56°	
9.0	3900	4000	4050	4150	9.0
	3700	3750	3850	3950	
	3250	3150	3050	2950	
	39°	44°	47°	52°	
10	3350	3450	3500	3600	10
	3150	3250	3300	3400	
	2900	2850	2750	2650	
	33°	38°	42°	47°	
11	2900	3000	3050	3150	11
	2750	2850	2900	3000	
	2500	2550	2500	2400	
	24°	32°	37°	43°	
12	2550	2650	2700	2800	12
	2400	2450	2550	2600	
	2150	2200	2300	2200	
	12°	24°	31°	38°	
13	2400	2300	2400	2450	13
	2250	2150	2250	2300	
	2000	1950	2000	2050	
	(12.4)	12°	23°	32°	
14		2200	2100	2200	14
		1850	1750	1850	
		(13.4)	12°	25°	
15			2000	1950	15
			1650	1650	
			(14.4)	17°	
15.71				1800	15.71
				1450	
				(15.8)	

- RC (kg) at 0° articulation
- RC (kg) at 25° articulation
- RC (kg) at 40° articulation
- Boom angle
- Radius at 0° boom angle
- Loads above red line are structural

Notes to lifting capacity

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TECHNICAL DESCRIPTION

MAC 25-4



Boom and Jib

    	Four section boom: Main boom and three powered sections	
	Maximum hook height	18 m
	Boom elevation angle range (min. / max.)	-10° / 65°
	Maximum hook height with jib	22 m
	40° articulation each side of centre providing a total 80° slewing arc	80°
	Machinery hook	15 tonne

Winch

   	Winch: Fully compensated hook height when telescoping boom 1 and 2 Anti two-block system	
	Maximum line pull	4.2 tonne
	Two speed winch	41 m/min / 82 m/min
	Hook block, two, four, or six part, maximum rated capacity	25 tonne

Engine and Transmission

 	Mercedes OM 906 EUROMOT 3a turbo charged and intercooled diesel engine with hinged engine cover and mid cover for easy serviceability Engine torque Fuel capacity Fuel type	205 kW 1100 Nm 440 l diesel
	Allison 3000	6-speed automatic
	Transfer Case: Styer VG 750 2:1 ratio High/low range via airshift 2WD/4WD via airshift, disconnect to rear axle	

TECHNICAL DESCRIPTION

MAC 25-4

Hydraulic System



Hydraulic Pump:

Load sensing axial piston
Maximum pump flow rate
Maximum working pressure

150 litre/min
250 bar

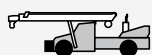
Hydraulic tank with top mounted return and in-tank suction filters

380 l

Chassis

Drive axles:

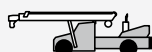
Kessler D71 PL477 heavy duty high speed planetary axle
Front axle fitted with driver selectable diff lock and reinforced for pick and carry operation



Removable counterweight on front:

Front axle
Rear axle

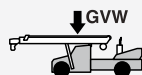
11,900 kg
12,000 kg



Removable counterweight on rear:

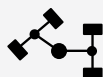
Front axle
Rear axle

9,900 kg
14,000 kg



Total:

23,900 kg



Full power Orbitrol with twin hydraulic double acting rams
Priority flow from main pump supply plus electro-hydraulic emergency supply
Turning Circle: Outside wheels radius

7.9 m

Brakes:

Air operated high capacity
Large wedge style twin circuit service and spring applied park brakes on both front and rear axles
Crane operation hold brake on right side front wheel
Driver selectable engine exhaust brake is available in all gears - automatically selects converter lockup

Suspension:

Two semi-elliptic springs on front and rear axle with automatic hydraulic spring lockouts on front axle

Tyres




14.00 x 20 bias ply duals
20 in x 10 in heavy duty ISO 10 stud 335 PCD spigot mount rims





TECHNICAL DESCRIPTION

MAC 25-4

Vehicle performance

	Maximum rated travel speed	75 kph
	Gradeability	45%

Cab, Controls, and Operator aids

	Two person, insulated lock up cabin: ISRI Suspension driver's and passenger seats, including retracting seat belts Colour LCD display MP3 player with integrated GPS with Bluetooth handsfree Reversing camera Centralised greasing Cruise control Engine monitoring Service diagnostics
	Dynamic calculating rated capacity indicator with audio/visual overload pre-warning and motion cut-outs
	3 pilot control levers for crane functions
	Air conditioned and heated

NOTES

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Eagle Farm QLD 4009
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MELBOURNE

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Clayton South VIC 3169
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Canning Vale WA 6155
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Effective Date: July 2014. Product specifications and prices are subject to change without notice or obligation. The photographs and/or drawings in this document are for illustrative purposes only. Refer to the appropriate Operator's Manual for instructions on the proper use of this equipment. Failure to follow the appropriate Operator's Manual when using our equipment or to otherwise act irresponsibly may result in serious injury or death. The only warranty applicable to our equipment is the standard written warranty applicable to the particular product and sale and Terex makes no other warranty, express or implied. Products and services listed may be trademarks, service marks or trade-names of Terex Corporation and/or its subsidiaries in the USA and other countries. All rights are reserved. Terex® is a registered trademark of Terex Corporation in the USA and many other countries. Copyright 2014 Terex Corporation.

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